



Gas Engine Powered Generating Sets 315 kWe 50 Hz 331 kWe 60 Hz QSK19G Series Engines



Standard Genset Features

Single Source Responsibility

Design, manufacture and testing of engine, alternator, control system and complete generating set are all produced by companies within the Cummins Group

International Integrity

Assurance and strength of a worldwide major corporation backing the product

Global Backing

24 hour spares and service availability in 72 countries

Single Source Warranty

Total product guaranteed by Cummins Power Generation

Packaged Self-Contained Units

Integrated unit with built-in antivibration system, control panel, starting system and other accessories

Cummins Engine

- Heavy duty 4 cycle water cooled engine
- MCM700/SGM558 full authority electronic management
- Woodward PROACT actuator to drive throttle valve.
- CENSE engine monitoring system

Ready Filled

Every set comes filled with lube oil

Alternator

- · Brushless Group-made machine
- · Close voltage regulation
- Rotor and exciter impregnated with oil and acid resisting resin
- 12 lead reconnectable
- Exceptional short circuit capability
- Low waveform distortion with non linear loads

Ratings

All kW Power ratings based on a 32_iC ambient temperature reference. Refer to factory for deration for temperatures above 32_iC.

Chassis

Built-in anti-vibration system Bonded rubber units fitted as standard eliminate need for rubber mats or spring mountings

PCC PowerCommand Control control system

- Microprocessor control
- Integrated voltage regulation
- Superior alternator and genset protection system
- Accurate battery monitoring system
- · Totally reliable and proven system



| Ratings | | | | | | | | | |
|---------|--------------------------|-------------|---------|----------------------------|-------------|--|--|--|--|
| Model | 50 Hz 1500 rpm 14 bar(g) | | Model | 60 Hz 1800 rpm 12.4 bar(g) | | | | | |
| | kWe | kVA @ 0.8pf | | kWe | kVA @ 0.8pf | | | | |
| GFBA315 | 315 | 394 | GFBB331 | 331 | 414 | | | | |

A Single Source for all Power System Solutions

Specifications

Generator Set Performance

Voltage Regulation

Maintains voltage output to within -1.0%. At any power factor between 0.8 lagging and

At any variations from No load to Full load. At any variations from Cold to Hot. At speed droop variations up to 4.5%.

Frequency Regulation

Isochronous under varying loads from no load to 100% full load.

Random Frequency Variation
Will not exceed -0.25% of its mean value for constant loads - no load to full load.

Waveform

Total harmonic distortion open circuit voltage waveform in the order of 1.5%. Three-phase balanced load in the order of 5.0%

Telephone Influence Factor (TIF)

TIF better than 50.

THF to BS4999 Part 40 better than 2%.

Alternator Temperature Rise

Class H insulation. Temperature rise up to 125¡C permitted.

Radio Interference

In compliance with BS800 and VDE levels G and N.

Engine

Cummins QSK19G spark ignited lean burn gas combustion engines. Six-cylinder,

Type

Water cooled, four cycle, turbo charged and aftercooled

Four valves per cylinder, forged steel crankshaft and connecting rods, cast iron block, replaceable wet liners.

Starting

24 volt negative earth.

Battery charging

35 amp alternator. Cranking current 610 amps at 0¡C on K engines.

Fuel System

Safety shutdown solenoid valve, pressure regulator valve, manual shut-off valve, dust filter. Flexible fuel line.

Dry element air filters with restriction indicator and spin-on full flow paper element co-ordination lube oil filters fitted. Spin-on corrosion resistor filter.

Separate LT and HT cooling circuits. Options of 40_iC or 50_iC ambient radiator.

Ignition

Individual Altronic coils Options of 40_iC or 50_iC ambient radiator.

Alternator

Brushless, single bearing, revolving field, 4-pole, drip proof, screen protected. Class H insulation.

Enclosed to IP22 (NEMA 1) standard. IC 01 cooling system.

Fully interconnected damper winding. AC exciter and rotating rectifier unit. Epoxy coated stator winding.

Rotor and exciter impregnated with tropical grade insulating oil and acid resisting polyester resin. Dynamically balanced rotor to BS5625 grade 2.5.

Sealed for life bearings.

Layer wound mechanically wedged rotor.

Triple dipped in moisture, oil and acid resisting polyester varnish and coated with anti-tracking varnish.

PMG self-exciting.

Output windings with 2/3 pitch for improved harmonics and paralleling ability.

Close coupled engine/alternator for perfect alignment.

Compliance Standards

To BS4999/5000 pt 99, VDE 0530, UTE5100, NEMA MG1-22, CEMA, IEC 34, CSA A22.2, AS1359, BSS5514, ISO 3046 and ISO 8528

Chassis

Fabricated and welded steel chassis Built-in anti-vibration mountings

Etch undercoated and finished in high gloss durable green

General

Complete set of operating and instruction manuals

Generator Set Options

Engine

- Heavy duty air cleaner
- Coolant heater and thermostat
- Lead acid batteries, cable and fitted tray П
- П NiCad batteries
- Sump drain pump
- Oil and water drain taps
- П Automatic sump oil make-up valve
- Flexible engine connections
- CE Compliance (guarding)
- Exhaust temperature monitoring П
- П Tool kit

Cooling

- 40¡C ambient radiator П
- 50¡C ambient radiator
- Remote radiator cooling (built to order)
- Oil temperature indication П
- Heat recovery equipment (water and exhaust gas)

Fuel System

□ Gas flow meter

Alternator

- Anti-Condensation heater П
- П **Thermistors**
- 105¡C rise alternator

Exhaust System

- Industrial type silencer П
- Residential type silencer
- Length of flexible exhaust and bellows

Generator Set

- Weather protective enclosures
- Silenced enclosures

Control Panel

- See separate list on Control Panel page
- 3 or 4 pole circuit breaker
- Battery charger 5 amp or 10 amp
- **CE** Compliance
- Cable entrance box

PowerCommand Control (PCC)

PowerCommand® Control Control with AmpSentry™ **Protection**

- Integrated automatic voltage regulator
- AmpSentry Protection guards the electrical integrity of the alternator and power system from the effects of overcurrent, over/under voltage, under frequency and overload conditions
- Control components designed to withstand the vibration levels typical in generator sets

Standard Control Description

- Analog % of current meter (amps)
- Analog AC frequency meter
- Analog AC voltage meter
- Analog % of load meter (kW)
- Cycle cranking control
- Digital display panel
- Emergency stop switch
- Idle mode control
- Menu switch
- Panel backlighting
- Remote starting
- Reset switch
- Run-Off-Auto switch
- Sealed front panel, gasketed door
- Self diagnostics
- Separate customer interconnection hox
- Voltmeter/Ammeter phase selector

Standard Performance Data

AC Alternator Data

- Current by Phase
- Kilowatts
- Kilowatt Hours
- Power Factor
- Voltage Line to Line
- Voltage Line to Neutral

Engine Data

- Battery Voltage Coolant Temperature
- **Engine Running Hours**
- **Engine Starts counter**
- Oil Pressure
- RPM
- Oil Temperature

EMC Compliance

The PCC control system meets EMC Shield Regulations.



PCC PowerCommand Control standard configuration with optional contactor buttons shown

Standard Protection Functions

Warnings

- **High Coolant Temperature**
- High DC Voltage
- Low Coolant Temperature
- Low DC Voltage
- Low Oil Pressure
- Over Current
- Oil Pressure Sender Fault
- Temperature Sender Fault
- Overload Load Shed Contacts
- Temperature Sender Fault
- Up to Four Customer Fault Inputs
- Weak Battery

Shutdowns

- **Emergency Stop**
- Fail to Crank
- Low Coolant Level (option for alarm only)
- Low Oil Pressure
- Magnetic Pickup Failure
- Overcrank
- Overcurrent
- Overspeed
- Short Circuit
- Underfrequency
- High/Low AC Voltage

Disconnector Switch*

The addition of a circuit breaker is considered unnecessary when PowerCommand with Amp Sentry protection is fitted. For isolation purposes a switch disconnector can be supplied and mounted in the normal circuit breaker position on either side of the control panel.

Voltage Regulation

-0.5% with PowerCommand fitted.

Options

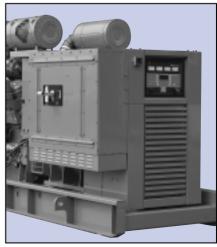
Control panel PowerCommand options

- Audible alarm and shutdown
- Key switch-operating mode Shutdown alarm-relay
- Running relays 4 pole D.T.
- Earth fault. Shutdown
- High alternator temperature alarm/shutdown
- PowerCommand Digital Paralleling

Cummins Optional Network Communications

- Echelon LonWorks multidrop communication. Communication network up to 5000 feet (1523 m) in
- Allows for local and remote communications with
- PowerCommand network products Power system monitoring and control
- using PowerCommand software Flexible for interface with other manufacturers control and monitoring systems

Other PowerCommand Control options are available



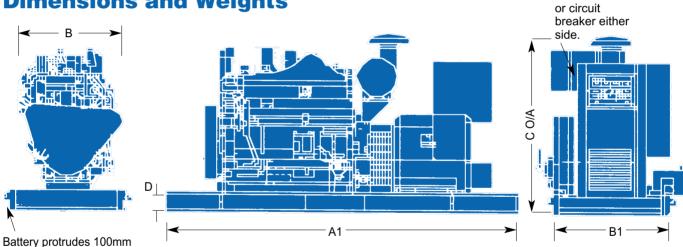
Circuit breaker can be fitted either side of generator set.

Technical Data

| Genset Data | 50 Hz | 60 Hz | |
|--|------------------------------|------------------------------|--|
| Model | GFBA315 | GFBB331 | |
| Continuous Duty Set Output | 315/394 kWe/kVA @ 0.8pf | 331/414 kWe/kVA @ 0.8pf | |
| Alternator voltage regulation | +/-1% | +/-1% | |
| Alternator insulation class | IP22 | IP22 | |
| Total heat rejected to ambient | 41 kWth | 43 kWth | |
| Alternator insulation/temp rise | H/F | H/F | |
| Battery Capacity | 190 A/Hr | 190 A/Hr | |
| Engine Data | | | |
| Engine Model | QSK 19G | QSK 19G | |
| Bore | 159 mm | 159 mm | |
| Stroke | 159 mm | 159 mm | |
| Capacity | 19 Litres | 19 Litres | |
| Cylinder Configuration | 6 in line | 6 in line | |
| Aspiration | Turbocharged and Aftercooled | Turbocharged and Aftercooled | |
| RPM | 1500 | 1800 | |
| Compression Ratio | 11:1 | 11:1 | |
| Brake Mean Effective Pressure | 14.0 Bar g | 12.4 Bar g | |
| Effective mechanical output with engine driven pumps | 335 kWm | 350 kWm | |
| Max single step load acceptance | 115 kWm | 122 kWm | |
| Energy input (measured) | 882 kW | 1057 kW | |
| Electrical efficiency | 35.7% | 33.1% | |
| Mechanical efficiency | 37.9% | 35.1% | |
| Exhaust temp — continuous 100% load | 530¡C | 530¡C | |
| Exhaust gas flow — continuous 100% load | 0.6 kg/sec | 0.6 kg/sec | |
| Coolant capacity | 91 Litres | 91 Litres | |
| | | 125 Litres | |
| Lubricating oil capacity | 125 Litres | 125 Litres | |
| Lubricating oil capacity Aspiration air | 125 Litres 0.58 kg/sec | 125 Litres 0.58 kg/sec | |

Ratings in accordance with ISO 8528, BS5514 at a maximum ambient temperature of 32¡C and a methane number above 75.

Dimensions and Weights



| | Dimensions and Weights (mm) | | | Set Weight | Set Weight |
|------------------------------|-----------------------------|------|------|------------|------------|
| | A | В | С | kg Dry | kg Wet |
| Without bed mounted radiator | 3490 | 1266 | 1792 | 3856 | 3990 |
| With bed mounted radiator | 3490 | 1266 | 1792 | 4136 | 4270 |

Dimensions and weights are for guidance only. Do not use for installation design. Ask for certified drawings on your specific application. Specifications may change without notice.



See your distributor for more information.

entrance box

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Standard and custom made generating sets from 30 kVA to 2500 kVA

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